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# REPORT ON TESTING OF SELF-CLOSING BASIN TAP

Information Supplied by Client

Client

E & I International Ltd.

Client Address

8/F., Block B, Chung Mei Centre, 15 Hing Yip Street, Kwun Tong, Hong Kong.

Project

Testing of Self-Closing Basin Tap

Sample Description

"Bellini" Self-Closing Basin Tap

Brand Name

Bellini

Model

BL-28/YY

(where YY denotes the code of finish: CR: Chrome / BS: White/ NS: Black Matt/

OR: Gold/ SN: Nickel)

Manufacturer

E & I International Ltd.

Country of Origin

PRC

**Body Marking** 

see photo on page 5 of this report

Laboratory Information

Lab. Sample I.D.

ST150812/1

Date Received

27 August 2015

Date Test Started

22 September 2015

Date Test Completed

23 September 2015

Test Method

BS EN 816: 1997, BS EN 1982: 2008 and World Health Organisation

in international standards for drinking water quality 2014 Ed.

#### **Test Results**

#### 1. DIMENSIONS

(BS EN 816 : 1997, Clause 8)

Dimension	Values (mm)	Dimension	Values (mm)	Requirement (mm)
Nominal Size	1/2"	D	105.0	100 min
Bore Seat	11.00	E	26.0	25 min
Thickness	1.60	G	45.2	45 min

#### 2. LEAKTIGHTNESS TEST

(BS EN 816: 1997, Clause 9)

# 2.1 Upstream with obturator closed, BS EN 816, Clause 9.2.2

Applied pressure (bar)	Duration (sec)	Observation	Remark
16	60	- No leakage through the obturator - No leakage or seepage through the	Pass
1.0	60	walls	Pass

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#### 2.2 Downstream with obturator open, BS EN 816: 1997, Clause 9.2.3

Applied pressure (bar)	Duration (sec)	Observation	Remark
4	60	No leakage or seepage through the walls	Pass
0.2	60	No leakage or seepage through the walls	Pass

#### 3. PRESSURE RESISTANCE TEST

(BS EN 816: 1997, Clause 10)

#### 3.1 Upstream with obturator closed, BS EN 816: 1997, Clause 10.2.2

Applied pressure (bar)	Duration (sec)	Observation	Remark
25	60	No permanent deformation of any part of the tapware located upstream of the seat	Pass

#### 3.2 Downstream with obturator open, BS EN 816: 1997, Clause 10.2.3

Applied pressure (bar)	Duration (sec)	Observation	Remark
4	60	No permanent deformation of any part of the tapware located upstream of the seat	Pass

# 4. HYDRAULIC CHARACTERISTICS

(BS EN 816: 1997, Clause 11)

#### 4.1 Flow rate QM, Clause 11.4.1

Nominal Size	Test Pressure (bar)	Flow Rate (I/min)	Remark
Sample	3.0	7.60	N/A
BS Requirement	3 ± 0.2	To suit application	

Flow rate curve, Clause 11.4.2

The flow rate curve was not applicable, since T1<6 seconds

## 4.2 Flow duration, Clause 11.4.3

Nominal Size	Test Pressure (bar)	Flow Rate (I/min)	Remark
Sample	3.0	Determined by manual	N/A
BS Requirement	3 ± 0.2	To suit application	( <b>=</b> =

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5. Mechanical Endurance Test (BS EN 816: 1997, Clause 13)

Test Cycle	Observation	BS Requirement BS EN 816 Clause 13
210,000	The tap was no rupture of components separation from the seat or failure to operate	No rupture of components, separation from the seat or failure to operate of the tapware shall be observed
Operating force	The force was less than 65N	The force was less than 65N
Leaktightness Test	No leakage was found	<ul><li>No leakage at the obturator</li><li>No leakage or seepage through the walls</li></ul>
Flow rate Test	The flow rate of the sample was meet the minimum requirement of the test	Flow rate is greater than the minimum requirement

#### 6. CHEMICAL COMPOSITION

Testing items	Results	Specification according to BS EN 1982 : 2008 Grade CC754S castings
1. Aluminium (Al) content, %	0.53	0.8 max.
2. Copper (Cu) content, % 1)	59.3	58.0 - 63.0
3. Nickel (Ni) content, %	0.08	1.0 max.
4. Lead (Pb) content, %	1.7	0.5 - 2.5
5. Tin (Sn) content, %	0.18	1.0 max.
6. Zinc (Zn) content, %	Remainder	Remainder
7. Iron (Fe) content, %	0.14	0.7 max.
8. Manganese (Mn) content, %	<0.01	0.5 max.
9. Phosphorus (P) content, %	<0.01	0.02 max.
10. Silicon (Si) content, %	<0.01	0.05 max.

Remark: 1) Include nickel

## 7. Extraction of Metals from the Valve Cartridge

Test method used: The valve cartridge was immersed in 100°C water for 5 minutes and the concentration of metals was then determined.

Testing items	Concentration of metals in the extract (ppm)	World Health Organization Requirement (ppm)	Test Results
1. Arsenic content	< 0.001	≤ 0.010	
2. Cadmium content	<0.0005	≤ 0.003	
3. Chromium content	< 0.001	≤ 0.050	Pass
4. Lead content	0.008	≤ 0.010	l'ass
5. Selenium content	< 0.001	≤ 0.040	
6. Nickel content	< 0.001	≤ 0.070	

The amount of heavy metals present is less than the permissible limits of the World Health Organisation in international Standards for drinking water quality 2014 Ed.

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## 8. Summary of Results (apply only to sample tested)

**Dimensions** 

As shown in section 1

Leaktightness Test

Pass

Pressure resistance test

**Pass** 

Hydraulic Characteristics

Pass

Mechanical Endurance Test

**Pass** 

Chemical composition

Pass (Grade CC754S castings of BS EN 1982: 2008)

Extraction of metals from the valve cartridge

Pass (No adverse physical effect or no toxic hazard to

human beings)

Remarks:

No requirements in dimensions for body thickness and bore of seat are stated in the (1) BS EN 816: 1997 and therefore the measured dimension are used for reference.

The test sample and test configuration are shown in the photographs on page 5 of this report. (2)

Date : <u>3+/2-/70/6</u> Certified by :

Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

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**Test Sample** Sample I.D.: ST150812/1



**Body Marking** Sample I.D.: ST150812

\*\* End of Report \*\*